

# Contents

**List of Figures ix**

**List of Tables xi**

**Acknowledgments xiii**

**About the Author xv**

## **1 Introduction 1**

Treatment Plant Definition.....	1
Operational Needs.....	1
Proper Operation.....	2
Design Knowledge.....	2
Operator Needs.....	2
Content and Goals of This Handbook.....	2

## **2 Preliminary Design 5**

Pilot Studies.....	5
Plant Expansion.....	5
Preliminary Design Without a Pilot Study.....	6

## **3 Pilot Study Purpose 7**

Pilot Filter Studies.....	7
Pilot Study Goals.....	7
Pilot Testing Protocol.....	9
Bench-Scale/Jar Testing.....	10
Bench-Scale/Jar Testing Summary.....	11

## **4 Pilot Filter Composition 13**

Pilot Filter Types.....	13
Pilot Filter Equipment Setup.....	19

Pilot Filter Operation . . . . .	20
Pilot Testing Summary . . . . .	22
<b>5 Process Design Notes 23</b>	
Basic Design Philosophy . . . . .	23
Summary . . . . .	25
<b>6 Operational Design Issues 27</b>	
Raw Water Supply . . . . .	27
Chemical Feed Systems . . . . .	28
Chemical Detention Time . . . . .	32
<b>7 Process Design 35</b>	
Treatment Processes . . . . .	35
Assumed Treatment Processes . . . . .	36
Common Chemicals . . . . .	36
Process Flow Diagram . . . . .	37
Summary . . . . .	41
<b>8 Preparation of a Process Flow Diagram 43</b>	
Stage 1—The Basic Process . . . . .	43
Stage 2—Flow Control . . . . .	46
Stage 3—Chemical Feed and Rapid Mixing . . . . .	49
Stage 4—Raw Water Instrumentation . . . . .	51
Stage 5—Chemically Treated Water Instrumentation . . . . .	53
Stage 6—Optional Clarification Monitoring . . . . .	54
Stage 7—Filter Effluent Instrumentation . . . . .	54
Stage 8—Final pH Adjustment . . . . .	56
Stage 9—Final Effluent Instrumentation . . . . .	57
Summary . . . . .	60
<b>9 Treatment Plants Controls 61</b>	
Filter Control Modes . . . . .	61
Individual Filter Operation . . . . .	63
Pump and Valve Controls . . . . .	66
Typical Logic . . . . .	67
Summary . . . . .	71

**10 Computer Control Hardware 73**

Programmable Logic Controller (PLC) . . . . . 73  
Main Terminal Unit (MTU)/Remote  
    Terminal Unit (RTU) . . . . . 73  
Human Machine Interface (HMI) . . . . . 75  
Touch Screen Control . . . . . 75  
Communication Types . . . . . 75  
Summary . . . . . 76

**11 Instrument Installation and Chemical Locations 79**

Transmitter Location for Venturi Flowmeters . . . . . 79  
Locations for Other Flowmeter Types . . . . . 80  
Other Transmitter Locations . . . . . 81  
Process Connections for Instrumentation . . . . . 81  
Chemical Feed Connections . . . . . 81  
Turbidimeter Sample . . . . . 81  
Final Effluent/Clearwell Turbidity Sample . . . . . 83  
Head Loss Transmitter Location . . . . . 84  
Head Loss Transmitter Mounting and Connections . . . . . 86  
Summary . . . . . 87

**12 Response Time 89**

Process Response/Detention Time . . . . . 89  
Measuring Process Detention Time . . . . . 89  
Sample Tubing/Piping Detention Time . . . . . 90  
Instrument Internal Detention Time . . . . . 91  
Controls Response Time . . . . . 91  
Summary . . . . . 93

**13 Operations Manual/Records 95**

Historical Records . . . . . 95  
Operational Manual/Guide . . . . . 98  
Obtaining a Useful Operational Manual/Guide . . . . . 100  
Summary . . . . . 100

**14 Evaluation of Process Data Over Time 101**

Turbidity Versus Time . . . . . 101  
Changes in the Filter-to-Waste Cycle . . . . . 102

Filter Run Time . . . . .	106
Headloss Versus Time . . . . .	110
Variable Driving Head. . . . .	112
Headloss Versus Turbidity . . . . .	116
Alkalinity/pH Versus Time . . . . .	118
Changes Affecting Filtration Efficiency . . . . .	119
Summary . . . . .	126

**15 Summary 127**

Plant Size . . . . .	127
On-Line Instrumentation . . . . .	127
Monitoring Data. . . . .	128
Practice Continuous Optimization . . . . .	129
Response Time . . . . .	130
Operational Manual. . . . .	130
Final Test . . . . .	131

**References 133**

**Appendix A Jar Testing Forms and Procedures 135**

**Appendix B Historical Records 143**

**Appendix C “Measuring Turbidity in the Laser Age” 145**

Michael Sadar, Steve Cason, and Terry Engelhardt

**Appendix D Hach Technical Bulletin TB-PCNT1 149**

**Appendix E Hach Application Note 120 153**

**Appendix F “Verifying the Calibration of Particle Counters” 167**

Michael Sadar (Hach)

**Appendix G Unit Equivalent Chart 169**

**Index 171**